Expect the Unexpected. Assess Your Risks. Prevent Incidents.

**Process Safety**

- Safer Design
- Instrumentation in Protective Systems
- Isolation of Hazardous Energy (Lockout/Tagout)

- Safe Lab Procedures
- Chemical Hygiene Plan
- Job Safety Analysis
- Management of Change
- Safe Work Practices

- Use Personal Protective Equipment (PPE)
- Use the Right Tools
- Use Stop-Work Authority
- Follow Lab Procedures

- Emergency Response Plan
- Fire Suppression
- Safe Work Practices

*Adapted from the Swiss Cheese Model originally developed by James Reason*